



Imaged Bronze™ excels in the communication of stories, emotion, and beauty through portraits, architectural renderings, significant scenes and art.

If your goal is to communicate powerfully through images, Imaged Bronze™ is the answer. Beautiful 3-D images, fast 5-week service and affordable prices are what set Imaged Bronze™ apart.

Imaged Bronze™ plaques are made using a new technology that imbeds photographic quality images in bronze. It is in stark contrast to the age-old cast-bronze process. Imaged Bronze™ plaques are tempered for strength and beauty. They are not porous like cast bronze. The process is different, and the results are dramatically better. A patent is pending.

Through the use of modern computer-aided technology, the images produced are stunningly realistic and detailed. Nothing communicates like a picture, and never before have pictures in bronze been more affordable. For prestige and permanence, nothing matches Imaged Bronze™.

There are many suppliers of cast bronze text-only plates. There are relatively few artisans who can produce high-quality images in bronze. Even then, it is a time-consuming and very expensive process. There is only one Imaged Bronze™.

Indiana Signworks is proud to have been chosen by the manufacturer as the master distributor for this unique product.



# Terms and Conditions of Sale



## Freight

Prices do not include freight. Ground shipment via UPS is standard in the continental United States. All products are shipped F.O.B. our plant, and we add a \$1.50 handling charge to the actual cost of shipping. Please let your customer service representative know if you require an alternative method of shipment.

## Payment Terms

Our standard terms are net 30 days with established credit up to the established credit limit. When no credit has been established, payment may be arranged by credit card including VISA, MasterCard, Discover and American Express. A 50% deposit may be required for accounts without established credit for orders over \$1,000.

## Proofs and Order Acknowledgment

Indiana Signworks will supply a proof for approval within 3-5 days after the receipt of a complete order including acceptable artwork. Very large or complex orders may take longer. Indiana Signworks will send the proof along with an order acknowledgment. This is the time for the customer to carefully proofread the order and all terms including price.

Changes from the initial order may require a proof charge of \$8.00 or more depending on the extent and nature of changes. Changes resulting from our error will be made free of charge. Once final approval is received, the plaque will be scheduled for production. A substantial amount of work is involved in the proofing stage. After work has begun on the order, there will be a charge for any change or cancellation.

## Inspection of the Order

Upon receipt of the product ordered, care should be taken to inspect the product for errors or damage that might have occurred during shipment. Please report shipment damage immediately to the carrier and to Indiana Signworks. If you suspect damage during shipment, please retain all shipping cartons and packing materials until inspected by the carrier. Indiana Signworks wants you to be 100% satisfied. If you are not for any reason, we want to know about it.

## Limited Warranty

Indiana Signworks warrants its products to be free from defects in workmanship. We will replace unsatisfactory products free of charge and pay for shipment of replacement products. However, Indiana Signworks is not responsible for damage caused by the carrier, by improper installation, improper maintenance or vandalism of plaques, nor is Indiana Signworks responsible for incorrect information or art that was submitted with the order or for the natural weathering of products over time. Nothing lasts forever, not even an Imaged Bronze™ plaque, but the finishes applied to Imaged Bronze™ plaques are designed to extend their beauty for years and years.

No other warranty expressed or implied is granted. No person, firm or corporation is authorized to assume for Indiana Signworks any other liability in connection with the sale of these products.



## Returns

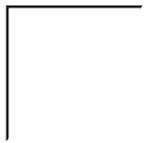
Please call ahead for a return authorization before sending products back to Indiana Signworks.

## Materials

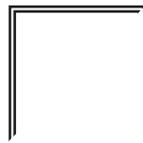
The manufacturer of Imaged Bronze™ products represents its plaques to be lead-free. Please contact Indiana Signworks if your customer requires a certificate of compliance or other document relating to the content of plaques.

## Sizes and Shapes

As of this printing sizes are limited to a maximum of 22" x 60," with a nominal thickness of .250". Plaques can be made in various shapes including rectangles and ovals and sized to fit in specific locations. Plaques may also be "tiled" together. Please provide specific requirements when ordering.



Single Line



Double Line



Triple Line



Beveled Edge  
(edge view)

## Borders

When ordering, please specify one of the following borders: plain, single-line, double-line or triple-line. Beveled edges are also available.

## Face of the Plaque

Plaques may have 3-D raised-image relief or flat relief. Plaques that are made from photographs or artwork are usually done in 3-D relief with the oxide bronze finish. Plaques made from text and line-art are made so that art, text and border are all the same relief (flat relief).

## Colors

3-D relief plaques are oxidized then buffed to remove the oxide from surface areas. This brings out the exquisite details of photographic and art images in the bronze. Flat relief plaques may be powder-coated to provide a colored background. Standard colors are Weathered Copper, Walnut Brown, Black, Black Cherry and Chrome. Custom colors are available.

There may be an extra charge for custom colors.

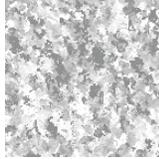


## Clear Coat

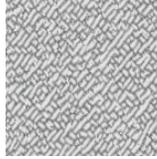
A polyurethane coat is applied to all plaques to preserve the finish and to give it a distinctive sheen. The gloss finish is automatic on Chrome backgrounds. Bronze oxide plaques may have a gloss or satin finish. The gloss finish is required to give maximum protection outdoors. Please specify when ordering.



Leather



Stucco



Weave #4

## Background Texture

Four background textures are available: Plain, Leather, Stucco and Weave #4. Plain is typically used on oxide bronze 3-D raised-image relief plaques.

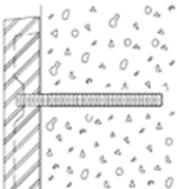
## Type Styles

The default typestyle is Dutch Roman. Other standard style choices include Helvetica, Optima and Monotype Corsiva. If another type style is desired, please ask about availability.

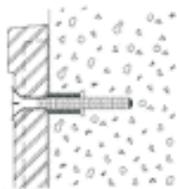
Dutch Roman     *Monotype Corsiva*  
Helvetica        Optima

## Photographs and Artwork

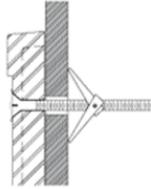
Photographs may be supplied as black-and-white or color prints or in electronic format. Higher contrast photos tend to produce the best results. Preferred electronic files are ".tif" files smaller than 1 megabyte in size with 200 to 300 DPI resolution. Artwork such as corporate logos must be "camera ready" color or black-and-white. Finished plaques can only be as good as the art supplied.



Stud



Flathead bolt &  
Expansion Sleeve



Flathead bolt &  
Toggle



Wood screw

## Mounting Methods

To showcase images, the preferred mounting method is studs because they are concealed. Studs are recommended for masonry application. Flathead bolt with expansion sleeve is another option for masonry. Other options include flathead bolt with toggle for hollow wall application and wood screws for walls and wooden posts. Please specify mounting application when ordering. If a pattern is required, please indicate that on the order. Bolt and screw heads are oxide color or powder coated to match the plaque background.

## Delivery

Standard manufacturing time for new custom plaques is 5 weeks, or 3 weeks for repeat orders. Length of time depends on the size of the specific order and is marked from the date the order and proofs are approved.

1319 Production Road, Fort Wayne, IN 46808 :: [www.indianasignworks.com](http://www.indianasignworks.com) :: [sales@indianasignworks.com](mailto:sales@indianasignworks.com) :: tel. 260-407-4165

